



EXPRESSIONS STUCCO  
DECORATIVE COATINGS

TECHNICAL DATA SHEET

## EXPRESSIONS STUCCO

<b>PRODUCT DESCRIPTION</b>	Expressions Stucco is an environmentally friendly acrylic emulsion based interior decorative coating designed for prestigious marble effect finish. The attractive marble effect can be created by buffing the dry coat with a stainless steel scrapper or a buffing wheel. It contains anti fungal and anti bacterial additives.
<b>RECOMMENDED USES</b>	Expressions Stucco is recommended for interior decorations of surfaces like concrete, plaster, gypsum, wooden, design board etc. It is suitable for the interiors of museum, art galleries, foyers and lobbies, luxury villas, hotels, restaurants, auditoriums etc. To get a rich pearlescent marble effect, it can also be over coated with Expressions Metallic/Revolution Glaze in a similar design of Expressions Stucco.

### TECHNICAL DATA

<b>COLOUR (DRY FILM)</b>	As per Expressions Stucco shade card. (National Computerized Color Tinting System offers a wide selection of shades).
<b>FINISHED (DRY FILM)</b>	Smooth-marble effect.
<b>VOLUME SOLIDS (ASTM D2697)</b>	58 ± 2%
<b>SPECIFIC GRAVITY</b>	1.75 ± 0.05
<b>THEORETICAL SPREADING</b>	4.0 m <sup>2</sup> /Litre (Depends on application method, film thickness & nature of surface).
<b>RECOMMENDED DFT (DRY FILM)</b>	145 Microns/Coat
<b>RECOMMENDED WFT (WET FILM)</b>	250 Microns/Coat
<b>FLASH POINT</b>	Water Base

### DRYING TIME

Drying time @ 30°C (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time.)	
<b>TOUCH DRY</b>	30 – 45 minutes
<b>DRY TO RECOAT</b>	4 – 5 hours
<b>DRY TO BUFF</b>	6 – 8 hours

### ADVANTAGES

<b>EXPRESSIONS STUCCO</b>	Environmentally friendly, Marble effect finish, Acrylic emulsion based, Over coating with suitable pearl finish, can create pearlescent marble effect.
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**APPLICATION INSTRUCTION**

<b>SURFACE PREPARATION</b>	The surface on which Expressions Stucco is to be applied should be sound, clean, and free from oil, grease, and dust. It required, by using suitable putty, the surface should be leveled and made smoothen by sand paper.
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**APPLICATION DATA**

<b>APPLICATION TOOL</b>	Stainless steel scraper, Putty knife or Galvanizing knife. Stainless Steel scraper or buffing hand wheel.
<b>CLEANING/THINNING</b>	Water
<b>THINNER (VOLUME)</b>	Ready to use

**SYSTEM**

<b>RECOMMENDED SYSTEM</b>	Expressions Acrylic Primer	: 1 coat
	Expressions Base Coat	: 1 coat
	Expressions Stucco	: 2 coats

**METHOD OF APPLICATION**

<p>Apply one coat of Expressions Acrylic Primer (White), diluted with 10-15% water, by using roller and allow it to dry for 1 hour.</p> <p>Apply one coat of Expressions Base Coat (White), diluted with 5-10% water, by using roller and allow it to dry for 2 hours.</p> <p>Ensure, Expressions Stucco, is uniformly mixed with a clean spatula or a mechanical mixer.</p> <p>Apply first coat of the chosen colour of Expressions Stucco, as a smooth finish by using stainless steel scraper and allow it to dry for 2 hours.</p> <p>Apply second coat as a design coat by using stainless steel scraper and allow it to dry for 3 hours. Make the surface smoothen by using sand paper and clean the dust or any loose particles with a dry cotton cloth.</p> <p>To make marble effect appearance, buff the above surface by using stainless steel scraper or buffing wheel.</p> <p>Apply approximately 1 m<sup>2</sup> of the surface with regular and repeated movements. Continue the application once the area is completed.</p> <p>If a pearlescent marble effect is needed, apply one coat of desired colour of Expressions Metallic or Revolution Glaze by using stainless steel scraper, in a similar design of Expressions Stucco. Allow it to dry.</p>
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**NATIONAL/INTERNATIONAL TEST CERTIFICATES**

<b>Sr. No.</b>	<b>Test Description</b>	<b>Test Reference</b>	<b>Compliance</b>
1	VOC	USEPA 24	Local Regulatory Requirements

**ADDITIONAL DATA**

<b>SHELF LIFE @ 30°C</b>	12 months, in original sealed container, with proper storage conditions.
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**HEALTH & SAFETY**

<b>SAFETY PRECAUTIONS</b>	Generally, most of the water base paints are quite safe to handle with due precautions. As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and mask etc. Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area. Local safety regulations to be followed.
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**STORAGE & HANDLING**

<b>STORAGE</b>	Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed condition under shed, away from direct sunlight and extreme temperatures. Do not keep paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use.
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**NOTE:** We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests. We reserve the right to change data without prior notice. For surface preparation, safety details refer specifier and safety data.

This data sheet supersedes all previous issued.  
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